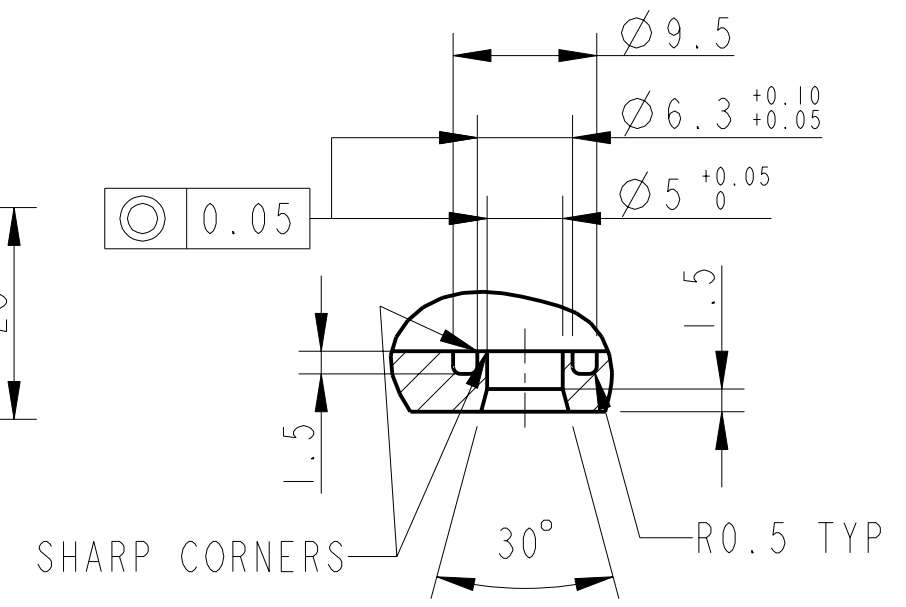
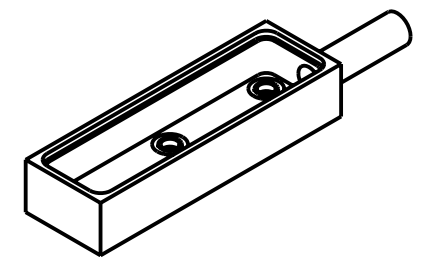


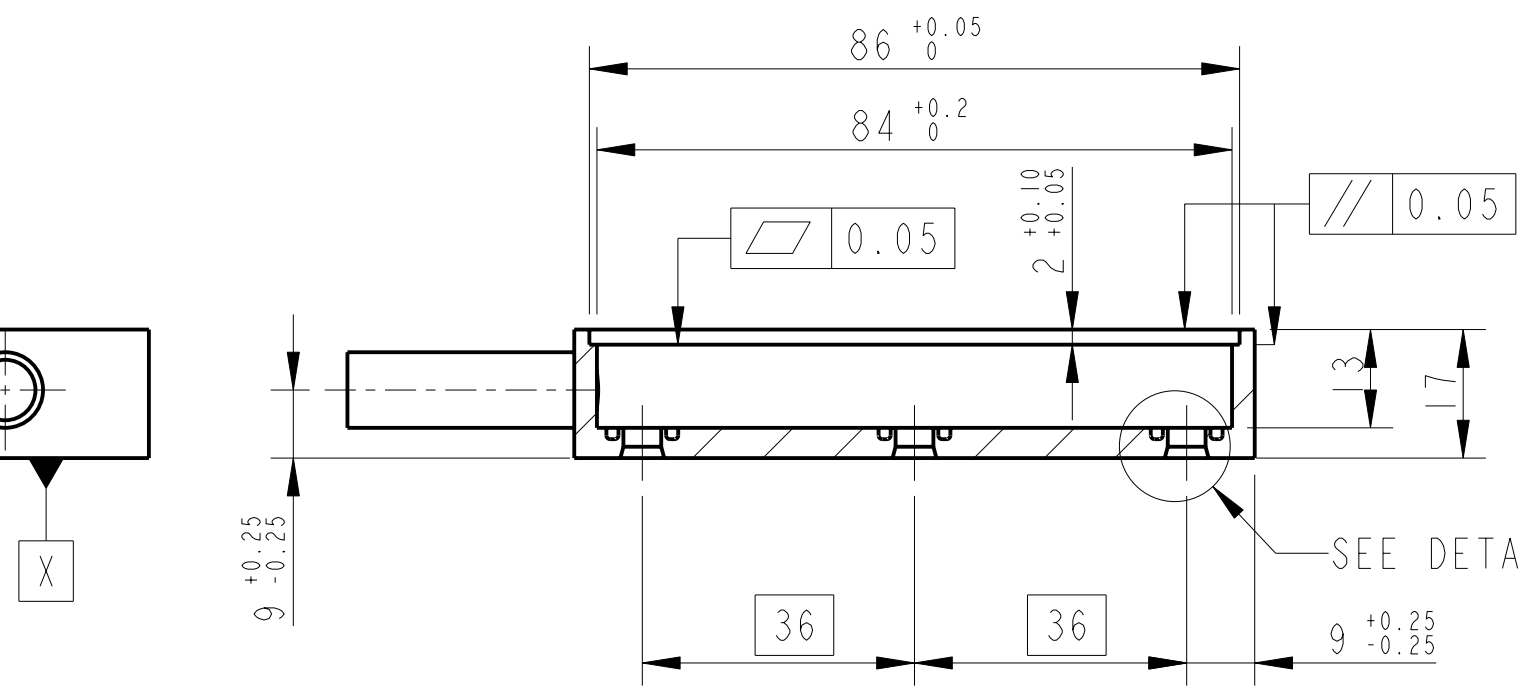
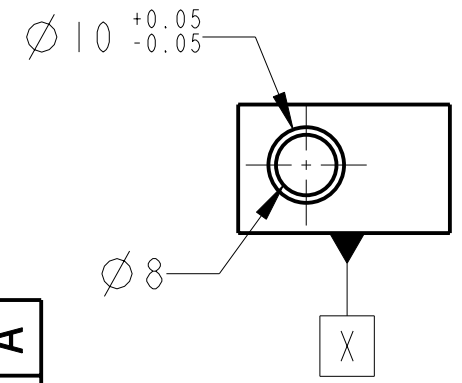
3 HOLES $\varnothing 5$
 \oplus 0.05 X Y Z



DETAIL B
 SHOWING DETAIL OF WELD PREP
 (TYP 3 PLACES)
 SCALE 2:1



SCALE 1:2



SECTION A-A

A	22/3/06	-----	S BUTTERWORTH	JAH	JAH	REL
ISSUE	DATE APPD	MOD. No.	DRN. BY	CHKD BY.	APPD BY.	STATUS
USED ON					0-TD-1029-783/785	
					© CCLRC 2006	
CENTRAL LABORATORY OF THE RESEARCH COUNCILS RUTHERFORD APPLETON LABORATORY, CHILTON, OXON OX110QX						

TOLERANCES UNLESS STATED ± 0.5 mm ± 0.25 °	FINISH CLEAN & DEGREASE REMOVE ALL BURRS	ORIGINAL SCALE 1:1 DO NOT SCALE
MATERIAL & SPEC. STAINLESS STEEL 304L	SURFACE TEXTURE μ m 3.2 ✓ UNLESS STATED	DENSITY = 7860 kg/m ³ MASS = 140 grams

TITLE MANIFOLD BLOCK - RH 3 WAY EE MECHATRONICS	ADR027
CMS ECAL EE	
A3 TD-1029-777	SHEET 1 OF 1 A