

POSITION	UNIT	X & Y	ROTATE
1	100	34,474	
2	100	34,1011	
3	100	194,444	
4	100	194,981	
5	100	354,394	
6	100	354,931	
7	100	514,344	
8	100	514,881	
9	100	674,344	
10	75	674,881	
11	100	834,344	
12	75	834,881	
13	75	994,344	
14	75	994,765	
15	100	1154,344	
16	75	1336,344	
17	100	440,282	90°
18	100	977,282	90°
19	100	470,122	90°
20	100	1007,122	90°

